Equation of State (EoS) Peng Robinson (PR78) and Predictive Peng Robinson (PPR78) L'CADAME Weekly Meetings

Gustavo E. O. Celis

21/01/2022





Laboratório de Computação de Alto Desempenho e Aprendizado de Máquina em Engenharia (L'CADAME) Weekly Meetings

1/14

Outline



- PR78 and PPR78 EoS thermodynamic models
- Solving methodology of the EoS
- Ongoing
- Next steps



For a pure component

$$P = \frac{RT}{v - b_i} - \frac{a_i(T)}{v(v + b_i) + b_i(v - b_i)}$$
(1)

with

$$\left\{ \begin{array}{l} R = 8.314472 J. mol^{-1}. K^{-1} \\ b_i = 0.0777960739 \frac{RT_{c,i}}{P_{c,i}} \\ a_i = 0.457235529 \frac{R^2 T_{c,i}^2}{P_{c,i}} \left[1 + m_i \left(1 - \sqrt{\frac{T}{T_{c,i}}} \right) \right]^2 \\ if \ w_i \leq 0.491...m_i = 0.37464 + 1.54226 w_i - 0.26992 w_i^2 \\ if \ w_i > 0.491...m_i = 0.374642 + 1.48503 w_i \\ -0.164423 w_i^2 + 0.016666 w_i^3 \end{array} \right.$$



4 / 14

PR78

PPR78

$$a = \sum_{i=1}^{N} \sum_{j=1}^{N} z_{i} z_{j} \sqrt{a_{i} a_{j}} (1 - k_{ij})$$

$$b = \sum_{i=1}^{N} z_{i} b_{i}$$

$$a = \sum_{i=1}^{N} \sum_{j=1}^{N} z_{i} z_{j} \sqrt{a_{i} a_{j}} (1 - k_{ij} (T))$$

$$b = \sum_{i=1}^{N} z_{i} b_{i}$$

$$(3)$$

PPR78 model [2] is an extension of the PR78 [1] that taking into the account the addition of a Group Contribution Method (GCM) to estimate the binary interaction parameter (k_{ij}) , whatever the temperature. Then, the k_{ij} for the PPR78 is a temperature dependent variable $k_{ij}(T)$.

Binary interaction parameter $k_{ij}(T)$



According to Jaubert, & Mutelet, 2004 [2] $k_{ij}(T)$ is given by the follow equation,

$$k_{ij}(T) = \frac{-\frac{1}{2} \sum_{i=1}^{N_g} \sum_{j=1}^{N_g} (\alpha_{ik} - \alpha_{jk})(\alpha_{il} - \alpha_{jl}) A_{kl} \cdot \left(\frac{298.15}{T}\right)^{\left(\frac{B_{kl}}{A_{kl}} - 1\right)} - \left(\frac{\sqrt{a_i(T)}}{b_i} - \frac{\sqrt{a_j(T)}}{b_j}\right)}{2 \frac{\sqrt{a_i(T) \cdot a_j(T)}}{b_i \cdot b_j}}$$
(4)

 N_g is the number of different groups defined by the Group Contribution Method (GCM). A_{kl} and B_{kl} are constant parameters.

 $A_{kl} = A_{lk}$, $B_{kl} = B_{lk}$ and $A_{kk} = B_{kk} = 0$ (where k and i are two different groups.

 A_{ik} is the fraction of molecule i occupied by group k (occurrence of group k in molecule i divided by the total number of groups present in molecule i.

Fugacity coefficients



For any mixture

$$In\phi_i = \int\limits_0^P \frac{Z - 1}{P} dP \tag{5}$$

Equilibrium relations in a multicomponent mixture system are given from fugacity coefficients (ϕ_i) , which are determinate after compressibility factor (Z) calculus. Then, we need to write EoS (Eq. 1) as a function of Z, F(Z).

Compressibility factor (Z)



Dimensionless relations

$$Z = \frac{Pv}{RT} \qquad A = \frac{aP}{R^2T^2} \qquad B = \frac{bP}{RT} \tag{6}$$

Replacing constants of Equation 6 into Equation 1 we have:

For PR78 and PPR78 EoS

$$Z^{3} - (1 - B)Z^{2} + (A - 2B - 3B^{2})Z - (AB - B^{2} - B^{3}) = 0$$
 (7)

The problem is reduced to know the roots of the cubic equation (7).

Finally, fugacity coefficients for both PR78 and PPR78 are taking into account by the equation

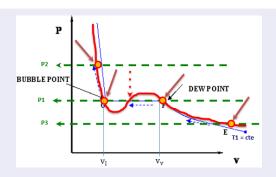
$$In\phi_{i} = \frac{b_{i}}{b}(Z-1) - In(Z-B) - \frac{A}{2\sqrt{2}B} \left(\frac{2\sum_{k=1}^{nc} x_{k} a_{i,k}}{a} - \frac{b_{i}}{b}\right) In\left(\frac{Z+2.41B}{Z-0.414B}\right)$$
(8)

Since Z has three solutions (roots), it is necessary to define a criteria for the right Z values to guarantee equilibrium solutions. A simple test criteria is to assign the lowest real positive value of $Z = Z_{min}$ for the liquid phase (bubble point), and the highest, real, positive value of $Z = Z_{max}$ for the vapor phase (dew point).

Gustavo E. O. Celis EoS for PVT 21/01/2022 8 / 14

Roots choosing





$$v_i = \frac{Z_i RT}{P} \tag{9}$$

$$Z_i = \left\{ \begin{array}{l} Z_{min} \ , \quad v_I \\ Z_{max} \ , \quad v_v \end{array} \right.$$

The development of the fugacity coefficients from the PPR78 EoS is already implemented (programming) in Python.

k_{ii} validation tests



For a binary mixture, CO2 + heptane at T = 394.15K

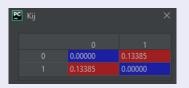


Table 1: Al Ghafri, et. al., 2014 [3]

kij	0	1
0	0	0.1156
1	0.1156	0

2,4-dimethyl pentane + **n-octane** at T = 313.15K

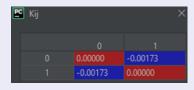


Table 2: *Jaubert, & Mutelet, 2004* [2]

kij	0	1
0	0	-0.0017
1	-0.0017	0

k_{ij} validation tests



For a multicomponent mixture, live oil + CO2 at T=394.15K [3]

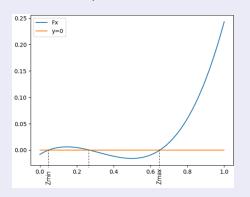


Roots of the cubic EoS



(10)

Binary mixture (CO2 + heptane) at T = 394.15 K



$$v_i = \frac{Z_i RT}{P}$$

$$\begin{cases} Z_{min} , & v_I \\ Z_{max} , & v_v \end{cases}$$

References





D.B. Robinson and D.Y. Peng.

The Characterization of the Heptanes and Heavier Fractions for the GPA Peng-Robinson Programs.

Research report (Gas Processors Association). Gas Processors Association, 1978.



Jean-Noël Jaubert and Fabrice Mutelet.

VLE predictions with the Peng-Robinson equation of state and temperature dependent kij calculated through a group contribution method.

Fluid Phase Equilibria, 224(2):285-304, oct 2004.



Saif Z. Al Ghafri, Geoffrey C. Maitland, and J.P. Martin Trusler. Experimental and modeling study of the phase behavior of synthetic crude oil+CO2.

Fluid Phase Equilibria, 365:20-40, mar 2014.